

50 State 1K Black Non-Sanding Primer Sealer is a super smooth, one component primer Sealer. It can be used on all previously coated metal surfaces to provide a uniform surface prior to topcoat. 1K Black Non-Sanding Primer Sealer has tremendous adhesion and excellent color holdout. Ready to spray; no mixing required. Pour unused sealer back in the can for future use.

Features:

- Quick Dry < 15 minutes
- Adhesion to Metal, Plastic, SMC, etc.
- Excellent Flow and Leveling
- Can be sanded in <20 minutes

Product Details:

- Type: Acrylic 1K Sealer/Surfacer
- REG VOC 2.10 lb/gal (252 g/l)

Surface Preparation

Clean surface with a wax and grease remover and wipe dry with a clean cloth. Sand original paint and/or repair damaged areas with a good quality body filler. For spot repairs, scuff sand area where sealer will be applied. For overall refinishing, scuff or sand the entire car with 320 grit sandpaper. Apply two wet coats of 1K Black Non-Sanding Primer/Sealer.

Gun Set-up and Pressure:

- HVLP 1.2mm-1.3 mm Air Cap/Needle set
- 15-20 psi trigger pull at gun

Application Instructions:

1. 1-2 Wet Coats at or above 65F, Do not apply at less than 50°F.
2. Temp < 68°F will increase flash time between coats.
3. Flash 10 minutes between coats.

Dry Film Thickness:

- .80-1.2 mils per coat

Air Dry:

- Flash Time 1st coat < 10 minutes
- Flash Time 2nd coat < 15 minutes

Force Dry:

- Bake 120°F for 10 minutes

Mix Ratio:

- NA/Ready to Spray

Viscosity:

- Zahn 2 15-20 Seconds

Pot Life:

- No limit as long as containers are sealed.