

50 State 1K Grey Non-Sanding Primer Sealer is a super smooth, one component primer Sealer. It can be used on all previously coated metal surfaces to provide a uniform surface prior to topcoat. 1K Grey Non-Sanding Primer Sealer has tremendous adhesion and excellent color holdout. Ready to spray; no mixing required. Pour unused sealer back in the can for future use.

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**Features:**

- Quick Dry < 15 minutes
- Adhesion to Metal, Plastic, SMC, etc.
- Excellent Flow and Leveling
- Can be sanded in <20 minutes

**Product Details:**

- Type: Acrylic 1K Sealer/Surfacer
- REG VOC 2.10 lb/gal (252 g/l)

**Surface Preparation**

Clean surface with a wax and grease remover and wipe dry with a clean cloth. Sand original paint and/or repair damaged areas with a good quality body filler. For spot repairs, scuff sand area where sealer will be applied. For overall refinishing, scuff or sand the entire car with 320 grit sandpaper. Apply two wet coats of 1K Grey Non-Sanding Primer/Sealer.

**Gun Set-up and Pressure:**

- HVLP 1.2mm-1.3 mm Air Cap/Needle set
- 15-20 psi trigger pull at gun

**Application Instructions:**

1. 1-2 Wet Coats at or above 65F, Do not apply at less than 50°F.
2. Temp < 68°F will increase flash time between coats.
3. Flash 10 minutes between coats.

**Dry Film Thickness:**

- .80-1.2 mils per coat

**Air Dry:**

- Flash Time 1<sup>st</sup> coat < 10 minutes
- Flash Time 2<sup>nd</sup> coat < 15 minutes

**Force Dry:**

- Bake 120°F for 10 minutes

**Mix Ratio:**

- NA/Ready to Spray

**Viscosity:**

- Zahn 2 15-20 Seconds

**Pot Life:**

- No limit as long as containers are sealed.