MODERN CLASSIKK®
Kirdaig®
POWERED BY sikkens

PREMIUM EPOXY PRIMER
TECHNICAL DATA SHEET

NORTH AMERICA



PROGRAMMED SYSTEM TECHNIQUE (PST)
MODERN CLASSIKK PREMIUM EPOXY PRIMER

Modern® Classikk Premium Epoxy Primer is an epoxy primer system that offers great adhesion and easy sanding. This advanced epoxy provides excellent corrosion protection over various metal substrates. It is also fast drying and has excellent sanding properties.

SAFETY CONSIDERATIONS
- Use suitable personal protection; AkzoNobel recommends the use of a fresh air supply respirator

SURFACE PREPARATION – DRY SANDING
- Polyester filler - P180 to P220
- Steel - P220 to P320
- Aluminum - P180 or red scuff pad
- Galvanized steel - P120 to P180

MIX — AS A SURFACER

MIX	AS A SURFACER
100	• Premium Epoxy Primer
50	• Premium Epoxy Primer Hardener
+20%	• Premium Reducer Medium or Slow

By Volume

SURFACER SPRAY-GUN SET-UP
- 1.5 – 1.7 mm (HVLP or Compliant)

APPLICATION – AS A SURFACER
- 1 to 3 single wet coats
- Flash 5-10 minutes between coats and before force-dry

SURFACER – DRY TO SAND – 3 COATS
- 8 hours at 70°F (21°C)
- 45 minutes at 140°F (60°C)

Read complete TDS for detailed product information.

AkzoNobel
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