POR-15® Self-Etching Primer

**Application Information**

**Product Description:**
POR-15 Self-Etching Primer can be used to adhere to fully cured POR-15 Rust Preventive Paint and all POR-15 topcoats to enable quick refinishing and recoating of these products. POR-15 Self Etching Primer also adheres well to steel, aluminium, stainless steel, brass and other primed and painted surfaces.

Read all directions and warnings for safe use and careful application.

1. For maximum adhesion, sand surfaces to be painted with 280 to 320 grit sandpaper.

2. Clean painted and bare metal surfaces with POR-15 Marine Clean. Metal surfaces should be treated with POR-15 Metal Ready for maximum adhesion.

3. Spray or brush on one or two covering coats of POR-15 Self-Etching Primer and allow 10 to 15 minutes between coats. Temperatures should be between 60 – 90°F (16 – 35°C). Allow longer cure times in cooler temperatures.

POR-15 Self-Etching Primer can be topcoated in 30 minutes. It isn’t necessary to sand POR-15 Self-Etching Primer before topcoating it unless this is cosmetically required or necessary. POR-15® Self-Etching Primer, like all POR-15® coatings, should always be stirred, not shaken.

Use only with adequate ventilation. Keep out of the reach of children. Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Harmful or fatal if swallowed. Do not use on children’s toys which may be put into mouth.

Hazardous ingredients: Xylene, Cas # 1330-20-7. Contents partially unknown.

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