COMPLIANT COATINGS SYSTEM

URETHANE SEALER KUS-3609CL1
VOC: 245 g/l or less, 2.04 lb/gl (Combined Components)
Meets Air Quality Regulations

URETHANE SEALER KUS-3609CL1 is formulated for premium productivity.

This two-component polyurethane system with a 4:1 ratio offers a durable, fast-dry finish. This product is user-friendly, resulting in increased production.

Product Numbers: PART A: KUS-3609CL1
PART B: KUS-249-47 Catalyst
**URETHANE SEALER**  
**KUS-3609CL1**

### DIRECTIONS FOR USE

**URETHANE SEALER** is a two-component product consisting of Urethane Sealer KUS-3609CL1 Part A and KUS-249-47 Urethane Sealer Catalyst Part B. The proper mixing ratio is 4:1. **IMPORTANT!** Urethane Sealer KUS-3609CL1 Part A must be mixed with KUS-249-47 Urethane Sealer Catalyst Part B before the product can be used. Any mixture of Part A and Part B will have the hazards of both components. Before opening the packages, READ ALL WARNINGS ON THE LABELS. OBSERVE ALL APPLICABLE PRECAUTIONS.

### MIXING

**MIX ONLY WHEN READY TO USE.** Mix only enough material to be used in less than 2 hours.

Always maintain the proper mixing ratio, four parts Part A to one part Catalyst Part B. In a separate and larger container, thoroughly stir Part A and slowly add Catalyst Part B until well mixed.

**Pot Life:** Pot life is approximately 5 hours @ 77°F. Pot life will shorten at higher temperatures and/or in larger quantities.

### THINNING

**NO REDUCTION REQUIRED.**

### APPLICATION

Prior to application, the surface must be dry, clean and free from wax, grease, oil, rust, dirt or any other foreign matter.

Apply one wet coat of Urethane Sealer. Wait approximately 10 to 15 minutes for flash-off time, then follow with another wet coat.

### DRY TIME

**AIR-DRY (77°F):**
- Dust-free: 20 to 30 minutes
- Hard dry: Overnight
- Full cure: 7 days

### EQUIPMENT CLEANING

Clean spray guns and coating application equipment in an enclosed equipment cleaner. Use KT-025 Compliant Cleaning Solvent. Follow your local air quality regulations for solvent VOC requirements.

### TECHNICAL DATA (Combined Components)

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>VOC</td>
<td>245 g/l or less, 2.04 lb/gl</td>
</tr>
<tr>
<td>Color</td>
<td>Clear</td>
</tr>
<tr>
<td>Finish</td>
<td>Gloss</td>
</tr>
<tr>
<td>Solvent</td>
<td>Parachlorobenzotrifluoride, Xylene, Silicone Dioxide, Styrene and Ethylbenzene</td>
</tr>
<tr>
<td>Flash Point</td>
<td>1°F TCC</td>
</tr>
<tr>
<td>Dry-to-Touch</td>
<td>20–30 minutes</td>
</tr>
<tr>
<td>% Solids by Volume</td>
<td>30%</td>
</tr>
<tr>
<td>% Solids by Weight</td>
<td>32%</td>
</tr>
<tr>
<td>Coverage</td>
<td>474 sq. ft. per gallon at 1 mil DFT</td>
</tr>
<tr>
<td>Viscosity</td>
<td>16–20 seconds in #2 Zahn cup at 77°F</td>
</tr>
<tr>
<td>Recoat Time</td>
<td>10 minutes</td>
</tr>
<tr>
<td>Shelf Life</td>
<td>1 year from date of manufacture when stored at temperatures not to exceed 90°F</td>
</tr>
</tbody>
</table>

### PRODUCT USAGE

**NOTE:** For use by professional, trained personnel, using proper equipment with standard safety procedures. Not intended for sale to the general public. For professional use only, not for residential use. Refer to the product label and material safety data sheet (MSDS) for cautionary warnings pertaining to this product.

04/12