2.1 VOC 2K
BLACK OR TINTABLE

Custom Coat Bed liner and Texture Coating is a 2.1VOC 2K protective urethane coating manufactured for application to truck beds, wood, concrete, metal, aluminum, fiberglass and to most OE manufacturer’s finishes. Custom Coat is easy to use, has excellent UV protection and it protects against rust and corrosion. Custom Coat can be easily applied with a Schutz gun: simply add Hardener, Shake and Spray. Alternatively, it can be rolled or brushed.

FEATURES/BENEFITS:
- Easy to use (instructions below)
- Protects against rust, corrosion, salt, damp and extreme temperatures.
- Waterproof and flexible.
- Helps deaden sound and vibrations.
- Apply with Schutz gun, roller or brush to obtain different textures.
- Provides excellent adhesion

APPLICATION

Step 1: Mixing [Black]
Mix three (3) parts BBL-QT bed liner with one (1) part BLH-QT hardener by volume. Replace cap and shake well for 2 minutes. Attach spray gun; you are now ready to spray. Pour the hardener directly into the 21 fl oz (621 ml) bottle of the truck bed liner, up to the fill line on the bottle. This equates to 7 fl oz (207 ml) of hardener BLH-QT added to achieve the 3:1 ratio. For convenience the hardener is also available in the required pre-measured 7 fl oz (207 ml) as hardener BLH-HP.

Step 1: Mixing [Tintable]
Pour 7 fl oz (207 ml) of hardener BLH-QT directly into the 18 fl oz (532 ml) bottle of the truck bed liner TBL-QT. Add ≤ 3 fl oz (89 ml) of solvent-based basecoat tint, up to the fill line on the bottle. Replace cap and shake well for 2 minutes. Attach spray gun; you are now ready to spray. For convenience the hardener is also available in the required pre-measured 7 fl oz (207 ml) as hardener BLH-HP.

Step 2: Spray Application
Remove the cap and attach the bottle to a Schutz gun with air pressure 40-70 psi (276 – 483 kPa). Apply to truck bed with an even sweeping motion to obtain the required texture.

Subsequent coats can be applied observing a 60-minute flash off period between coats. Future touch-ups can be carried out after cleaning and degreasing the surface.

Reducing the flash off times, excessive film build and/or reduced temperatures will retard the drying times.

Step 3: Roller / Brush Application
With a Urethane Foam Roller or paint brush apply one even coat over the entire service. After 60 minutes apply a second coat. Apply even coats until the required finish and texture is achieved.

PREPARATION
Custom Coat Truck Bed Liner can be applied to most OE manufacturer’s finishes. The surface should be abraded with 120-220 grit and then cleaned to remove all dirt and rust. For best results treat bare metal with a suitable etch primer before applying the coating.

SPECIFICATION
Pot life: 45 - 60 minutes @ 72°F
Touch dry: 1.5 hours (depending on film build) @ 72°F
Light duty: 48 hours @ 72°F
Regular duty: 5-7 days @ 72°F
Coverage: 100 - 120 sq ft/US gal @ 10-12 mils wet film
The average full size short truck bed will require at least 3 to 4 liters of the liner.

CLEANING
All equipment should be thoroughly cleaned immediately after use.

FOR PROFESSIONAL USE ONLY
Read full instructions before use.
IMPORTANT: This product contains hazardous materials. Refer to the label, technical data sheet and safety data sheet for full handling instructions and personal protection information.

Apply coating in a suitable ventilated area and always wear appropriate respiratory protection and protective clothing.

NOTE: DO NOT USE IN EXTREME COLD OR HOT TEMPERATURES. IDEAL APPLICATION TEMPERATURE IS 72°F(22°C) WITH HUMIDITY OF LESS THAN 60%. DO NOT EXPOSE TO WATER FOR 24 HOURS. DO NOT PLACE HEAVY LOADS ON THE SURFACE UNTIL THE TRUCK BED LINER IS FULLY CURED.

PART#: CUS BL-TS

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