

## 1. Identification

<b>Product identifier</b>	<b>POLYESTER LIQUID HARDENER</b>	
<b>Other means of identification</b>		
<b>Product code</b>	KUS KPH911	
<b>Recommended use</b>	Industrial applications.	
<b>Recommended restrictions</b>	Professional use only	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufacturer</b>		
<b>Company name</b>	Custom Shop	
<b>Address</b>	6695 Rasha St. San Diego, CA 92121 United States	
<b>Telephone</b>	Customer Service	(858) 909-2110
<b>Emergency phone number</b>	CHEMTREC	(800) 424-9300

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 4
	Organic peroxides	Type D
<b>Health hazards</b>	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	

### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Combustible liquid. Heating may cause a fire. Causes severe skin burns and eye damage. Causes serious eye damage.

### Precautionary statement

<b>Prevention</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep/Store away from clothing and other combustible materials. Keep only in original container. Do not breathe mist or vapor. Wash thoroughly after handling. Wear eye protection/face protection. Wear protective gloves/protective clothing/eye protection/face protection.
<b>Response</b>	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse. In case of fire: Use appropriate media to extinguish.
<b>Storage</b>	Store in a well-ventilated place. Keep cool. Store locked up. Protect from sunlight. Store at temperatures not exceeding 25°C / 77°F. Keep cool. Store away from other materials.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
DIMETHYL PHTHALATE		131-11-3	40 - < 50
MEKP(METHYL ETHYL KETONE PEROXIDE)		1338-23-4	30 - < 40
HYDROGEN PEROXIDE		7722-84-1	1 - < 3
METHYL ETHYL KETONE(MEK)		78-93-3	1 - < 3

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Abdominal pain. Burning pain and severe corrosive skin damage. Nausea, vomiting. Diarrhea. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Dry sand. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Withdraw immediately in case of rising sound from venting safety device or any discoloration of tanks due to fire.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Combustible liquid. Heating may cause a fire.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

**Environmental precautions****7. Handling and storage****Precautions for safe handling**

Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Keep away from clothing and other combustible materials. Keep away from heat, sparks and open flame. Provide adequate ventilation. Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Keep only in the original container. Store in a well-ventilated place. Store away from other materials. Keep in an area equipped with sprinklers.

**8. Exposure controls/personal protection****Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
DIMETHYL PHTHALATE (CAS 131-11-3)	PEL	5 mg/m <sup>3</sup>
HYDROGEN PEROXIDE (CAS 7722-84-1)	PEL	1.4 mg/m <sup>3</sup>
METHYL ETHYL KETONE(MEK) (CAS 78-93-3)	PEL	1 ppm 590 mg/m <sup>3</sup>
		200 ppm

**US. ACGIH Threshold Limit Values**

Components	Type	Value
DIMETHYL PHTHALATE (CAS 131-11-3)	TWA	5 mg/m <sup>3</sup>
HYDROGEN PEROXIDE (CAS 7722-84-1)	TWA	1 ppm
MEKP(METHYL ETHYL KETONE PEROXIDE) (CAS 1338-23-4)	Ceiling	0.2 ppm
METHYL ETHYL KETONE(MEK) (CAS 78-93-3)	STEL	300 ppm
	TWA	200 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
DIMETHYL PHTHALATE (CAS 131-11-3)	TWA	5 mg/m <sup>3</sup>
HYDROGEN PEROXIDE (CAS 7722-84-1)	TWA	1.4 mg/m <sup>3</sup>
MEKP(METHYL ETHYL KETONE PEROXIDE) (CAS 1338-23-4)	Ceiling	1 ppm 1.5 mg/m <sup>3</sup>
		0.2 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
METHYL ETHYL KETONE(MEK) (CAS 78-93-3)	STEL	885 mg/m3
	TWA	300 ppm
		590 mg/m3
		200 ppm

**Biological limit values****ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
METHYL ETHYL KETONE(MEK) (CAS 78-93-3)	2 mg/l	MEK	Urine	*

\* - For sampling details, please see the source document.

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles) and a face shield.

**Skin protection**

**Hand protection** Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

**Other** Wear appropriate chemical resistant clothing.

**Respiratory protection** If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

**Thermal hazards** Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties****Appearance**

**Physical state** Liquid.

**Form** Liquid.

**Color** Colorless

**Odor** Characteristic.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** 41.9 °F (5.5 °C) estimated

**Initial boiling point and boiling range** 66.2 °F (19 °C) estimated

**Flash point** 200.0 °F (93.3 °C) estimated

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not applicable.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)** 0.9 % estimated

**Flammability limit - upper (%)** Not available.

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	915 °F (490.56 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	9.09 lbs/gal
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Oxidizing properties	Not oxidizing.
Percent volatile	3 %
Specific gravity	1.09
VOC	0.18 lbs/gal (22.01 g/l) Coating VOC 0.18 lbs/gal (21.77 g/l) Material VOC

## 10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Sunlight. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Combustible material. Nitrates.
Hazardous decomposition products	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

**Symptoms related to the physical, chemical and toxicological characteristics** Abdominal pain. Burning pain and severe corrosive skin damage. Nausea, vomiting. Diarrhea. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Coughing.

### Information on toxicological effects

#### Acute toxicity

Components	Species	Test Results
DIMETHYL PHTHALATE (CAS 131-11-3)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rat	38000 mg/kg
<b>Oral</b>		
LD50	Guinea pig	2400 mg/kg
	Mouse	7200 mg/kg
	Rat	2400 mg/kg

Components	Species	Test Results
MEKP(METHYL ETHYL KETONE PEROXIDE) (CAS 1338-23-4)		
<b>Acute</b>		
<b>Inhalation</b>		
LC50	Mouse	170 mg/l, 4 Hours
	Rat	200 mg/l, 4 Hours
<b>Oral</b>		
LD50	Rat	6.86 ml/kg
METHYL ETHYL KETONE(MEK) (CAS 78-93-3)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 8000 mg/kg
<b>Inhalation</b>		
LC50	Mouse	11000 ppm, 45 Minutes
	Rat	11700 ppm, 4 Hours
<b>Oral</b>		
LD50	Mouse	670 mg/kg
	Rat	2300 - 3500 mg/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes severe skin burns and eye damage.
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
HYDROGEN PEROXIDE (CAS 7722-84-1)	3 Not classifiable as to carcinogenicity to humans.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Not listed.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
DIMETHYL PHTHALATE (CAS 131-11-3)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Daphnia magna) 45.9 mg/l, 48 hours
Fish	LC50	Sheepshead minnow (Cyprinodon variegatus) 29 mg/l, 96 hours
METHYL ETHYL KETONE(MEK) (CAS 78-93-3)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Daphnia magna) 4025 - 6440 mg/l, 48 hours

Components		Species	Test Results
Fish	LC50	Sheepshead minnow (Cyprinodon variegatus)	> 400 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

DIMETHYL PHTHALATE	1.6
METHYL ETHYL KETONE(MEK)	0.29

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

### 14. Transport information

**DOT**

<b>UN number</b>	UN3105
<b>UN proper shipping name</b>	Organic peroxide type D, liquid
<b>Transport hazard class(es)</b>	
<b>Class</b>	5.2
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	5.2
<b>Packing group</b>	II
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Packaging exceptions</b>	152
<b>Packaging non bulk</b>	225
<b>Packaging bulk</b>	None

**IATA**

<b>UN number</b>	UN3105
<b>UN proper shipping name</b>	Organic peroxide type D, liquid
<b>Transport hazard class(es)</b>	
<b>Class</b>	5.2
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	5L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed.
<b>Cargo aircraft only</b>	Allowed.

**IMDG**

<b>UN number</b>	UN3105
<b>UN proper shipping name</b>	ORGANIC PEROXIDE TYPE D, LIQUID
<b>Transport hazard class(es)</b>	
<b>Class</b>	5.2
<b>Subsidiary risk</b>	-

**Packing group** Not applicable.  
**Environmental hazards**  
**Marine pollutant** No.  
**EmS** F-J, S-R  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.  
**DOT; IATA**



IMDG



## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### TSCA Chemical Action Plans, Chemicals of Concern

DIMETHYL PHTHALATE (CAS 131-11-3) Phthalates Action Plan

### CERCLA Hazardous Substance List (40 CFR 302.4)

DIMETHYL PHTHALATE (CAS 131-11-3) Listed.

MEKP(METHYL ETHYL KETONE PEROXIDE) (CAS 1338-23-4) Listed.

METHYL ETHYL KETONE(MEK) (CAS 78-93-3) Listed.

### SARA 304 Emergency release notification

HYDROGEN PEROXIDE (CAS 7722-84-1) 1000 LBS

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories**  
 Immediate Hazard - Yes  
 Delayed Hazard - No  
 Fire Hazard - Yes  
 Pressure Hazard - No  
 Reactivity Hazard - Yes

### SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
HYDROGEN PEROXIDE	7722-84-1	1000	1000 lbs		



SARA 311/312 Hazardous chemical No

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
DIMETHYL PHTHALATE	131-11-3	40 - < 50

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

DIMETHYL PHTHALATE (CAS 131-11-3)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

METHYL ETHYL KETONE(MEK) (CAS 78-93-3) 6714

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

METHYL ETHYL KETONE(MEK) (CAS 78-93-3) 35 %WV

DEA Exempt Chemical Mixtures Code Number

METHYL ETHYL KETONE(MEK) (CAS 78-93-3) 6714

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

DIMETHYL PHTHALATE (CAS 131-11-3)

METHYL ETHYL KETONE(MEK) (CAS 78-93-3)

US. Massachusetts RTK - Substance List

DIMETHYL PHTHALATE (CAS 131-11-3)

HYDROGEN PEROXIDE (CAS 7722-84-1)

MEKP(METHYL ETHYL KETONE PEROXIDE) (CAS 1338-23-4)

METHYL ETHYL KETONE(MEK) (CAS 78-93-3)

US. New Jersey Worker and Community Right-to-Know Act

DIMETHYL PHTHALATE (CAS 131-11-3)

HYDROGEN PEROXIDE (CAS 7722-84-1)

MEKP(METHYL ETHYL KETONE PEROXIDE) (CAS 1338-23-4)

METHYL ETHYL KETONE(MEK) (CAS 78-93-3)

US. Pennsylvania Worker and Community Right-to-Know Law

DIMETHYL PHTHALATE (CAS 131-11-3)

HYDROGEN PEROXIDE (CAS 7722-84-1)

MEKP(METHYL ETHYL KETONE PEROXIDE) (CAS 1338-23-4)

METHYL ETHYL KETONE(MEK) (CAS 78-93-3)

US. Rhode Island RTK

DIMETHYL PHTHALATE (CAS 131-11-3)

HYDROGEN PEROXIDE (CAS 7722-84-1)

MEKP(METHYL ETHYL KETONE PEROXIDE) (CAS 1338-23-4)

METHYL ETHYL KETONE(MEK) (CAS 78-93-3)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 11-14-2015

**Version #**

01

**HMIS® ratings**

Health: 3  
Flammability: 2  
Physical hazard: 3  
Personal protection: B

**NFPA ratings**

Health: 3  
Flammability: 2  
Instability: 3

**NFPA ratings**



**Disclaimer**

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